

(12) UK Patent Application (19) GB (11) 2 153 346 A

(43) Application published 21 Aug 1985

(21) Application No 8401907

(22) Date of filing 25 Jan 1984

(71) Applicants

Mikhail Georgievich Ivanov,
kv 47, prospekt Tsiolkovskogo 31, Gorkovskaya
oblast, Dzerzhinsk, USSR.
Veniamin Grigorievich Golov,
kv 11, prospekt Pobedy 3, Gorkovskaya oblast,
Dzerzhinsk, USSR.
Ljudmila Semenovna Yakovleva,
kv 52, korpus 1 Balaklavsky prospekt 20, Moscow,
USSR.
Vitaly Borisovich Berezin,
kv 106, Ryazansky prospekt 51, Moscow, USSR.
Nadezhda Vasilievna Shutova,
kv 103, prospekt Leninskogo Komsomola 42,
Gorkovskaya oblast, Dzerzhinsk, USSR.
Jury Alexandrovich Rodionov,
kv 31, prospekt Tsiolkovskogo 81, Gorkovskaya
oblast, Dzerzhinsk, USSR.

(continued overleaf)

(51) INT CL⁴

C07D 231/10

(52) Domestic classification

C2C 1400 1652 215 220 226 22Y 250 252 25Y 27X
280 281 28X 305 30Y 340 341 342 349 34Y 351
352 366 368 43X 579 57X 592 599 602 637 63X
642 645 64X 699 714 71Y 818 AA KB KY KZ MH
U1S 1367 C2C

(56) Documents cited

None

(58) Field of search

C2C

ERRATUM

SPECIFICATION NO. 2153346A

Front page Heading (71) Applicants

delete Tamara Moisseevna Belkina (Deceased).

insert Naum Semenovich Belkin

THE PATENT OFFICE

9 September 1985

2 153 346 A

(12) **UK Patent Application** (19) **GB** (11) **2 153 346 A**

(43) Application published 21 Aug 1985

(21) Application No **8401907**

(22) Date of filing **25 Jan 1984**

(71) Applicants

Mikhail Georgievich Ivanov,
kv 47, prospekt Tsiolkovskogo 31, Gorkovskaya
oblast, Dzerzhinsk, USSR.
Veniamin Grigorievich Golov,
kv 11, prospekt Pobedy 3, Gorkovskaya oblast,
Dzerzhinsk, USSR.
Ljudmila Semenovna Yakovleva,
kv 52, korpus 1 Balaklavsky prospekt 20, Moscow,
USSR.
Vitaly Borisovich Berezin,
kv 106, Ryazansky prospekt 51, Moscow, USSR.
Nadezhda Vasilievna Shutova,
kv 103, prospekt Leninskogo Komsomola 42,
Gorkovskaya oblast, Dzerzhinsk, USSR.
Jury Alexandrovich Rodionov,
kv 31, prospekt Tsiolkovskogo 81, Gorkovskaya
oblast, Dzerzhinsk, USSR.

(continued overleaf)

(51) INT CL⁴

C07D 231/10

(52) Domestic classification

C2C 1400 1652 215 220 226 22Y 250 252 25Y 27X
280 281 28X 305 30Y 340 341 342 349 34Y 351
352 366 368 43X 579 57X 592 599 602 637 63X
642 645 64X 699 714 71Y 818 AA KB KY KZ MH
U1S 1367 C2C

(56) Documents cited

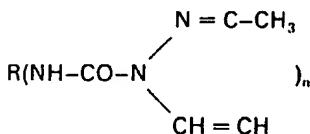
None

(58) Field of search

C2C

(54) **Carbamic acid derivatives**

(57) Novel carbamic acid derivatives having the formula:



wherein R is an aromatic radical containing at least one benzene ring with at least one hydrogen atom substituted with a methyl, methylene or methine group and n = 2 to 7 are prepared by reacting 3(5)-methylpyrazole with an isocyanate of the formula: R(NCO)_n;

the reaction being conducted in a melt or a solution of an inert organic solvent.

GB 2 153 346 A

Alexei Ivanovich Petrashko,
kv 181, Korpus 1 ulitsa Tastkentskaya 24, Moscow,
USSR.
Gennady Mikhailovich Shuev,
kv 64, ulitsa Profsojuznaya 18, Moskovskoi oblasti,
Narofominsk, USSR.
Boris Alexeevich Bukin,
kv 17, ulitsa Profsojuznaya 40, Moskovskaya oblast,
Narofominsk, USSR.
Vladimir Nikolaevich Kuzmin,
kv 48, ulitsa Dobroselskaya 195a, Vladimir, USSR.
Aida Ivanovna Alyakrinskaya,
kv 2, ulitsa Voroshilova 6, Vladimir, USSR.
Igor Ivanovich Molev,
kv 22, ulitsa Griboedova 36, Gorkovskaya oblast,
Dzerzhinsk, USSR.
Tamara Moisseevna Belkina (Deceased),
kv 94, ulitsa Flotskaya 18, Moscow, USSR.
Roman Yakovlevich Mushy,
kv 15, Gvardeisky prospekt 45, Voroshilovgradskoi
oblasti, Severodonetsk, USSR.
Alexei Danilovich Kovalev,
kv 46, prospekt Kosmonavtov 14, Voroshilovgradskaya
oblast, Severodonetsk, USSR.

(72) Inventors

Mikhail Georgievich Ivanov,
Veniamin Grigorievich Golov,
Ljudmila Semenovna Yakovleva,
Vitaly Borisovich Berezin,
Nadezhda Vasilievna Shutova,
Jury Alexandrovich Rodionov,
Alexei Ivanovich Petrashko,
Gennady Mikhailovich Shuev,
Boris Alexeevich Bukin,
Vladimir Nikolaevich Kuzmin,
Aida Ivanovna Alyakrinskaya,
Igor Ivanovich Molev,
Tamara Moisseevna Belkina (Deceased),
Roman Yakovlevich Mushy,
Alexei Danilovich Kovalev,

(72) Inventors

Mathisen Macara & Co,
Lyon House, Lyon Road, Harrow, Middlesex HA1 2ET

SPECIFICATION

Carbamic acid derivatives and method for preparing same

- 5 The present invention relates to novel organic compounds and, more specifically, to carbamic acid derivatives. 5

The carbamic acid derivatives according to the present invention are useful as components of various polyurethane materials—adhesives, coatings, binders, as well as modifying additives to compositions employed in the production of other polymeric materials.

- 10 Known in the art are carbamic acid derivatives of the general formula $R(NHCOOR')_n$, wherein R and R' are aromatic radicals, n is at least 2, which are useful in the application areas specified hereinabove (cf. J.H. Saunders, K.C. Frish Polyurethanes. Chemistry and Technology. Part I. Chemistry Interscience Publ., N.-Y.-London, 1962; US Patent No. 3,317,463 published 1967, Cl.260-47). 10

- 15 These compounds are prepared by reacting isocyanates with various substances containing reactive hydroxy groups, predominantly with phenol or substituted phenols. 15

When admixed to different diols or polyols, these compounds form compositions which are rather stable at normal temperatures. However, upon heating of such compositions destruction of carbamic acid derivatives occurs with liberation of isocyanates, wherefore they are referred to as blocked or masked isocyanates. The liberated isocyanates enter into reaction with diols or polyols of the composition to give a polyurethane polymer. The temperature at which an intensive decomposition of the carbamic acid derivatives occurs in contact with a hydroxyl compound is referred to as the exchange decomposition temperature. This temperature defines the curing temperature of compositions incorporating the above-specified compound.

- 20 as blocked or masked isocyanates. The liberated isocyanates enter into reaction with diols or polyols of the composition to give a polyurethane polymer. The temperature at which an intensive decomposition of the carbamic acid derivatives occurs in contact with a hydroxyl compound is referred to as the exchange decomposition temperature. This temperature defines the curing temperature of compositions incorporating the above-specified compound. 20

- 25 The carbamic acid derivatives mentioned hereinbefore have a high exchange decomposition temperature (above 150°C). This substantially limits opportunities for their application, for example as adhesives for the materials possessing no high thermal stability. 25

Furthermore, curing of a composition in this case is accompanied by evolution, into the environments, of vapours of a very toxic phenol formed upon decomposition of the above-

- 30 mentioned compounds. 30
- Known in the art are modes for lowering the exchange decomposition temperature of carbamic acid derivatives comprising isocyanates blocked by phenols through the addition, thereto, of quaternary ammonium bases and organo-tin compounds (cf. US Patents Nos. 3,668,186; 3,676,402; published 1972). These processes made it possible to slightly lower the exchange decomposition temperature of the above-indicated compounds, but they fail to eliminate the difficulties associated with evolution of strongly toxic phenol vapours into the environments upon curing of the composition.

- 35 It is an object of the present invention to provide such carbamic acid derivatives being blocked isocyanates which would possess a lowered exchange decomposition temperature and would not evolve strongly toxic compounds into the environments in the stage of their application. 35

This object is accomplished by the provision of carbamic acid derivatives having the following general formula:

- 45
$$k(C_6H_4-CO-N \begin{array}{l} \nearrow N=C-CH_3 \\ \searrow CH=CH \end{array})_n$$
 45

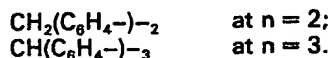
- 50 wherein R is an aromatic radical containing at least one benzene ring, where at least one atom of hydrogen is substituted with a methyl, methylene or methine group; n = 2-7. 50

- The thus-prepared carbamic acid derivatives, owing to the structure thereof, have a lowered exchange decomposition temperature which results in a decreased curing temperature of compositions based thereon. Furthermore, during the stage of curing of these compositions no vapours of strongly toxic substances are liberated into the ambient medium. Adhesive joints or coating based on these derivatives possess improved physico-mechanical characteristics. 55

Carbamic acid derivatives according to the present invention correspond to the above-given general formula, wherein R is:

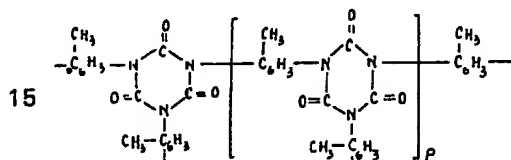
- 60
$$-C_6H_4(CH_2C_6H_3)_mCH_2C_6H_4-$$
 60

wherein m = 0-3, n = m + 2;



5 Such compounds are useful as curing agents for polyurethane adhesives and modifying additives.

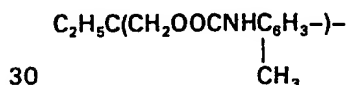
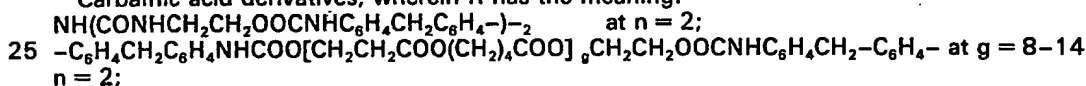
Carbamic acid derivatives with the benzene ring of said radical, wherein one hydrogen atom is substituted with the atom of nitrogen of isocyanurate group, impart heat-resistance and high physico-mechanical properties to coatings based thereon. For this reason it is advisable to use a carbamic acid derivative, wherein the radical R has the meaning:



wherein $p = 0-4$, $n = p + 3$,

20 in powder-like paints and in the manufacture of heat-resistant coatings. The present invention also covers carbamic acid derivatives with the benzene ring of said radical having one hydrogen atom substituted with the atom of nitrogen of urethane group.

Carbamic acid derivatives, wherein R has the meaning:



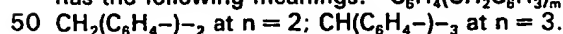
at $n = 3$ can find a wide application as components of various adhesives, e.g. an adhesive employed in the manufacture of a filmsynthocardboard for insulation of electric motors.

35 The present invention also relates to a method for preparing carbamic acid derivatives of the above-given general formula which comprises reacting 3(5)-methylpyrazole with an isocyanate of the general formula: $\text{R}(\text{NCO})_n$, wherein R is an aromatic radical containing at least one benzene ring with at least one hydrogen atom being substituted with a methyl, methylene or methine group, $n = 2$ to 7; the reaction being conducted in a melt or in a solution of an inert organic solvent.

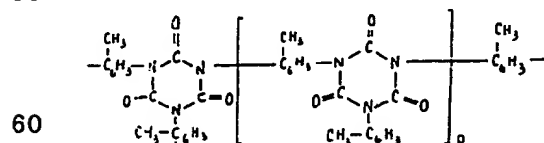
40 The method according to the present invention is simple both as regards its scheme and the equipment employed. The reaction on which the present method is based is a reaction of blocking of an isocyanate with 3(5)-methylpyrazole which, at its high reactivity, is much less toxic than phenols. The use of 3(5)-methylpyrazole makes it possible to provide carbamic acid derivatives with such a structure which ensures a lowered temperature of an exchange decomposition thereof.

To improve quality of the desired product, it is advisable to use 1,2-dichloroethane, N,N-dimethylformamide, ethyl-acetate as the organic solvent.

To enlarge the scope of carbamic acid derivatives, it is advisable to use isocyanates wherein R has the following meanings: $-\text{C}_6\text{H}_4(\text{CH}_2\text{C}_6\text{H}_3)_m\text{CH}_2\text{C}_6\text{H}_4$ at $m = 0-3$ and $n = m + 2$;



In the case of using carbamic acid derivatives in paint and coating compositions, it is advisable to use, for their preparation, isocyanates having, in the benzene ring of the above-mentioned radical, one hydrogen atom substituted with an atom of nitrogen of isocyanurate group so that R can have the following meaning:



$p = 0-4$, $n = p + 3$.

65 To obtain carbamic acid derivatives useful in adhesive compositions, it is advisable to use isocyanates having, in the benzene ring of the above-mentioned radical, one hydrogen atom

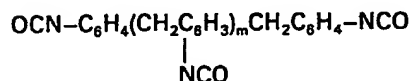
majority of cases improves physico-mechanical characteristics of the materials produced therefrom.

For a better understanding of the present invention some specific examples illustrating particular carbamic acid derivatives are given hereinbelow.

5

Example 1

200 g of a mixture of polyphenylenepolymethylenepolyisocyanates prepared by phosgenation of a product of condensation of aniline with formaldehyde are charged into a flask. The content of isocyanate groups in this mixture is 29.4% by mass. The product comprises a mixture of isocyanates of the general formula:



15

wherein $m = 0$ to 3, with predomination of 4,4'-diphenylmethanediisocyanate therein ($m = 0$).

The mixture is added with 119 g of 3(5)-methylpyrazole. During stirring the mixture gets warmed and solidified. The solid mass is heated for 2 hours at the temperature of 80°C, then cooled and disintegrated. The yield is quantitative.

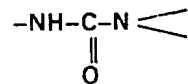
20 The exchange decomposition temperature of the resulting product is 117°C; for a similar isocyanate blocked by phenol it is equal to 150°C.

Example 2

5.0 g of 4,4'-diphenylmethanediisocyanate are charged into a flask and 3.6 g of 3(5)-methylpyrazole are added thereto at the temperature of 50°C under a vigorous stirring. During stirring the mixture gets heated and solidified.

The solid mass is heated for 2 hours at the temperature of 80°C, then cooled, disintegrated and recrystallized from hot dioxane to give 6.0 g of a product having its melting point of 134–136°C and the exchange decomposition temperature of 155°C. The product has the following elemental composition. Found, %: C 66.3, H 5.3, N 20.1. Calculated for $\text{C}_{23}\text{H}_{22}\text{N}_6\text{O}_2$, %: C 66.66, H 5.35, N 20.28 O 7.71. In the IR-spectrum of the product the band of the isocyanate group (ν 2275 cm^{-1}) is absent and bands of 3370, 3350, 1730 and 1230 cm^{-1} appear which are characteristic of the group

35



40 and absent in the initial compounds.

The exchange decomposition temperature of 4,4'-diphenylmethanediisocyanate blocked by phenol is 185°C.

Example 3

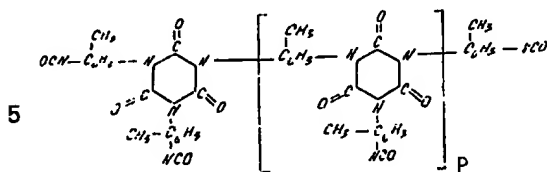
1,000 g of a 20% solution of triphenylmethanetriisocyanate in 1,2-dichloroethane is placed into a distillation flask and 595 ml of the solvent are distilled-off at the still temperature of 130°C. Remained in the flask are 255 g of a mass liquid at room temperature and containing 26.6% by mass of isocyanate groups, which corresponds to the content of triphenylmethanetriisocyanate of 77.5% by mass in the solution. 139 g of 3(5)-methylpyrazole are added to the resulting mass at a temperature of 20°C under vigorous stirring. The mixture becomes self heated to 130°C, boils and a portion of 1,2-dichloroethane is thus distilled-off. On cooling the reaction mixture solidifies. The yield is quantitative.

The exchange decomposition temperature of the thus-obtained product is 115–120°C, while for a similar isocyanate but blocked with phenol it is equal to 170–175°C.

55

Example 4

Charged into the flask are 200 g of a preliminarily trimerized (in the presence of lithium acetate) 2,4-tolylenediisocyanate to the content of isocyanate groups of 26.0% by mass. The resulting isocyanate comprises substantially a prepolymer of the following formula:



wherein $p = 0-4$, $n = p + 3$.

10 This isocyanate is added, under vigorous stirring at the temperature of 50°C with 111 g of 3(5)-methylpyrazole. In the course of stirring the mixture is heated and solidified. The solid mass is heated for 2 hours at the temperature of 80°C, then cooled and disintegrated. The product is a substituted polyfunctional methylpyrazolylcarboxamide containing a polyisocyanurate based on 2,4-tolylenediisocyanate. As an impurity the product contains 9% of 2,4-bis-(3-methylpyrazole-

15 carboxamido)-toluene. The product yield is quantitative. The product has its exchange decomposition temperature of 115-120°C; that of a trimer of 2,4-tolylenediisocyanate blocked by phenol is 145-150°C.

Example 5

20 To a solution of 14 g of 4,4'-diphenylmethanediisocyanate containing, as an impurity, 1% by mass of 2,4'-diphenylmethanediisocyanate in 9.5 g of N,N-dimethylformamide a solution of 20 g of a polyesterdiol (polyethyleneglycol adipate containing 1.8% by mass of OH groups) in 9.5 g of dimethylformamide is added under stirring. The resulting mixture is added, under stirring, with a solution of 3 g of a diol of the formula: $\text{HOCH}_2\text{CH}_2\text{NHCONHCONHCH}_2\text{CH}_2\text{OH}$ (a product

25 of a thermal polycondensation of β -hydroxyethylurea) in 9.5 g of N,N-dimethylformamide. The mixture gets heated. When the content of NCO-groups in the mixture is made equal to 2.2% by mass, the product dissolved in N,N-dimethylformamide comprises substantially a mixture of two polymeric isocyanates of the following formulae:

30 $\text{NH}(\text{CONHCH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NCO})_2$ at $g = 8-14$.
 $\text{OCNC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NHCOO}[\text{CH}_2\text{CH}_2\text{COO}(\text{CH}_2)_4\text{COO}]_g\text{CH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NCO}$ at

35 This mixture is added, under stirring, with 2.8 g of 3(5)-methylpyrazole. A very rapid reaction proceeds between isocyanate groups of the oligomer formed upon the reaction of the components and 3(5)-methylpyrazole. The resulting product has the exchange decomposition temperature of 90-100°C.

Example 6

15 g of the polyesterdiol and 3 g of the diol employed in Example 5 hereabove are dissolved in 28.5 g of N,N-dimethylformamide. The resulting solution is added, under stirring, with 14 g of a mixture of isomers of diphenylmethanediisocyanate containing 36.5% by mass of 4,4'-diphenylmethanediisocyanate, 62.2% by mass of 2,4'-diphenylmethanediisocyanate and 1.3% by mass of 2,2'-diphenylmethanediisocyanate. The weight ratio between diphenylmethanediisocyanate, polyesterdiol and diol is equal to 1:1.07:0.215. The mixture gets heated. On completion of the reaction the mixture is cooled to room temperature to give 58 g of a 55% solution of a polyesterurethane containing 3.4% by mass of NCO-groups and comprising a mixture of two polymeric isocyanates of the following formulae:

45 $\text{NH}(\text{CONHCH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NCO})_2$ and
 $\text{OCNC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NHCOO}(\text{CH}_2\text{CH}_2\text{COO}/\text{CH}_2/\text{CH}_2\text{COO})_g\text{CH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NCO}$ at $g = 8$ to 14.

50 The solution is added with 3.85 g of 3(5)-methylpyrazole under stirring. The product is thus obtained which is similar to that prepared in Example 5 hereinbefore.

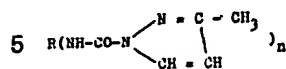
Example 7

Charged into a flask are 11.0 g of a 75% by mass solution of a product of interaction of 2,4-tolylenediisocyanate with trimethylolpropane in ethylacetate with the content of isocyanate groups in the solution of 14.2%.

The major portion of the product is constituted by tris(isocyanato-tolulcarbamate) of 1,1,1-trimethylolpropane. Then 3.1 g of 3(5)-methylpyrazole are introduced into the flask under vigorous stirring. In the course of stirring the mixture gets warmed-up and solidifies. The solid mass is heated for two hours at the temperature of 80°C, then cooled and disintegrated. The yield is quantitative. The exchange decomposition temperature of the thus-prepared compound is 95°C, while that of a similar product blocked by phenol is equal to 130°C.

CLAIMS

65 1. Carbamic acid derivatives, having the following general formula:

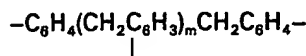


5

wherein R is an aromatic radical containing at least one benzene ring, wherein at least one hydrogen atom is substituted with a methyl, methylene or methine group; $n = 2-7$.

10 2. Carbamic acid derivatives according to Claim 1, wherein R has the meaning:

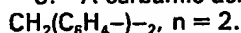
10



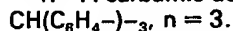
15 wherein $m = 0-3$ and $n = m + 2$.

15

3. A carbamic acid derivative according to Claims 1 and 2 wherein R has the meaning:



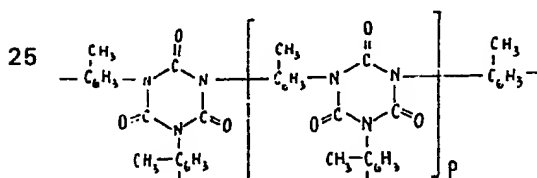
4. A carbamic acid derivative according to Claim 1, wherein R has the meaning:



20 5. Carbamic acid derivatives according to Claim 1, wherein in the benzene ring of said radical one hydrogen atom is substituted with the atom of nitrogen of isocyanurate group.

20

6. Carbamic acid derivatives according to Claim 5, wherein R has the meaning:



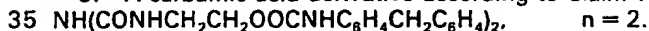
25

30 $p = 0-4, n = p + 3$.

30

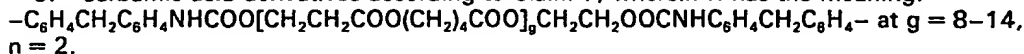
7. Carbamic acid derivatives according to Claim 1, wherein in the benzene ring of said radical one atom of hydrogen is substituted with the atom of nitrogen of the urethane group.

8. A carbamic acid derivative according to Claim 7, wherein R has the meaning:



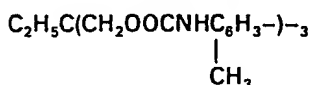
35

9. Carbamic acid derivatives according to Claim 7, wherein R has the meaning:



40 10. A carbamic acid derivative according to Claim 7, wherein R has the meaning:

40



at $n = 3$.

45 11. A method for preparing carbamic acid derivatives according to Claim 1, wherein 3(5)-methylpyrazole is reacted with an isocyanate of the formula: $R(NCO)_n$, wherein R is an aromatic radical containing at least one benzene ring, where at least one atom of hydrogen is substituted with methyl, methylene or methine group, $n = 2-7$; the reaction being carried out in a melt or solution of an inert organic solvent.

45

50 12. A method according to Claim 11, wherein as the inert organic solvent 1,2-dichloroethane is used.

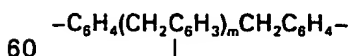
50

13. A method according to Claim 11, wherein as the inert organic solvent N,N-dimethylformamide is used.

55 14. A method according to Claim 11, wherein as the inert organic solvent ethylacetate is used.

55

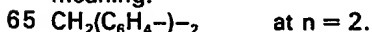
15. A method according to Claim 11, wherein an isocyanate is used, where R has the meaning:



60

where $m = 0-3, n = m + 2$.

16. A method according to Claim 15, wherein an isocyanate is used, where R has the meaning:



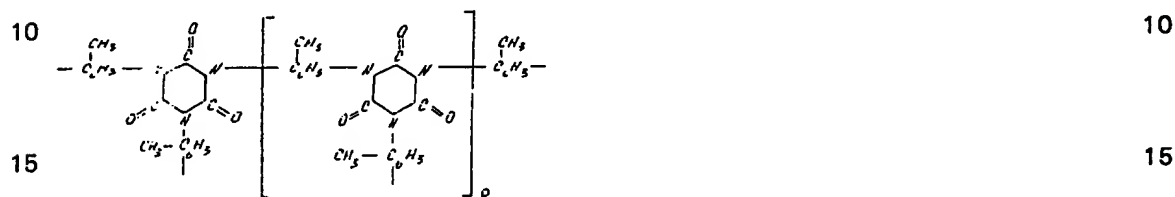
65

17. A method according to Claims 11 and 12, wherein an isocyanate is used, where R has the meaning:

$\text{CH}(\text{C}_6\text{H}_4-)_3$ at $n = 3$.

18. A method according to Claim 11, wherein use is made of an isocyanate, where in the benzene ring of said radical one atom of hydrogen is substituted with an atom of nitrogen of isocyanate group. 5

19. A method according to Claim 18, wherein an isocyanate is used, where R has the meaning:



at $p = 0-4$, $n = p + 3$.

20. A method according to Claim 11, wherein use is made of an isocyanate, where in the benzene ring of said radical an atom of hydrogen is substituted with an atom of nitrogen of urethane group. 20

21. A method according to Claims 13 and 20, wherein an isocyanate is used, where R has the meaning:

$\text{NH}(\text{CONHCH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4-)_2$ at $n = 2$.

22. A method according to Claims 13 and 20, wherein an isocyanate is used, where R has the meaning: 25

$-\text{C}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4\text{NHCOO}[\text{CH}_2\text{CH}_2\text{COO}(\text{CH}_2)_g\text{COO}]_g\text{CH}_2\text{CH}_2\text{OOCNHC}_6\text{H}_4\text{CH}_2\text{C}_6\text{H}_4-$ at $g = 8-14$, $n = 2$.

23. A method according to Claims 14 and 20, wherein an isocyanate is used, where R has the meaning: 30

$\text{C}_2\text{H}_5\text{C}(\text{CH}_2\text{OOCNHC}_6\text{H}_3-)_2$ at $n = 3$.

CH_3